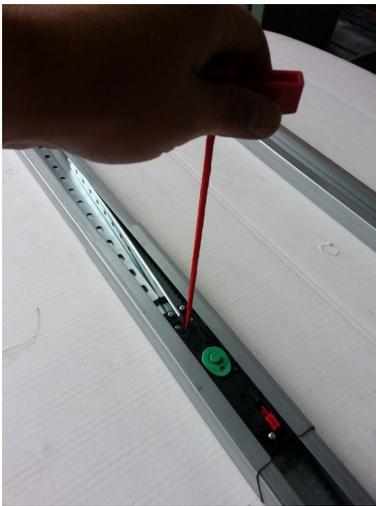


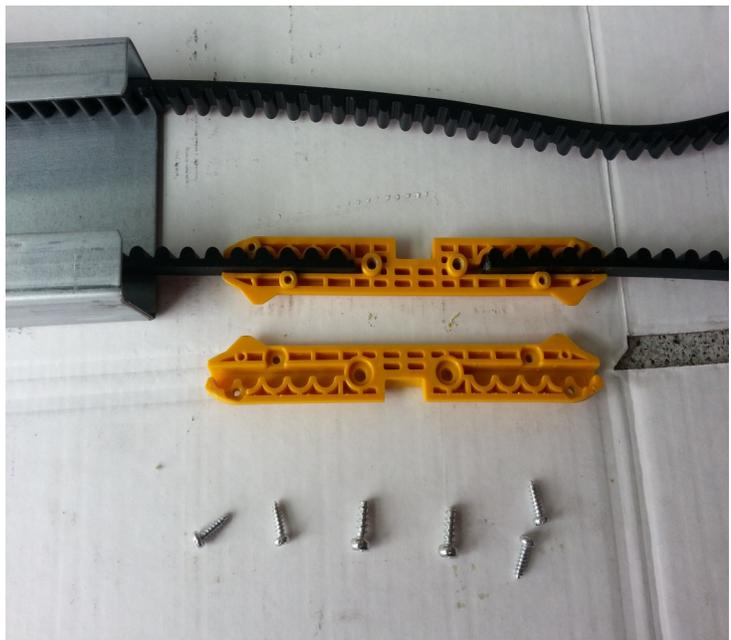
If using a 3-piece rail please cut the cable-tie. This is not required if using a one piece rail.



Pull the manual release - cord and take out the trolley



Please open the yellow bullet by removing the 6 x screws



Take out the belt and cut it with a hacksaw or cutting pliers. Remember you have to remove twice the amount of belt to the amount of rail. EG: 150mm of rail removed = 300mm of belt removed. We recommend you take equal amounts of belt off each side of the bullet. This helps retain the correct position for the Limit Switch Actuator which must strike the limit switch on top of the drive unit when the door is opening and closing.



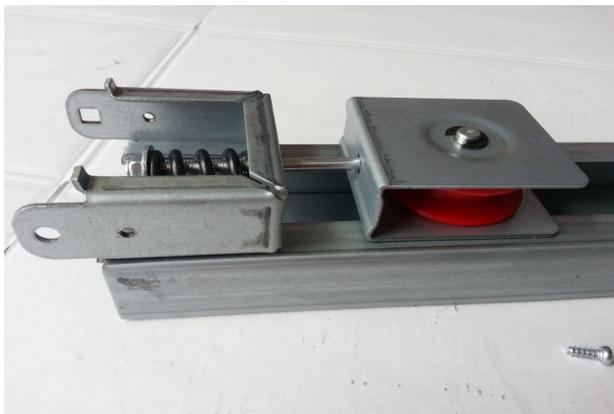
Overview of trolley, bullet & Limit Switch actuator



Take out the rail tension assembly by removing the 2 x fixing screws. Cut the rail from the front end where you took out the tension assembly using a hacksaw or disc cutter.



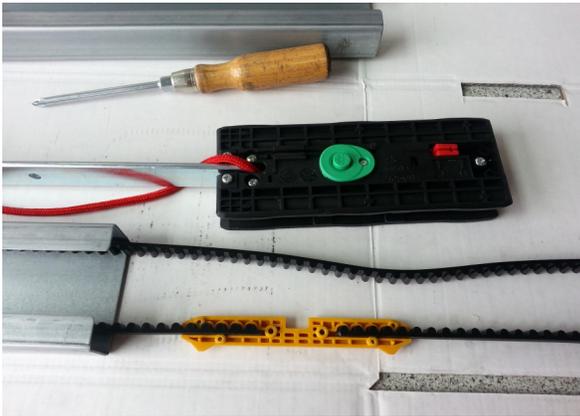
Drill new fixing holes in the rail to secure the tension assembly in the new position. Use the original section of rail as a template guide.



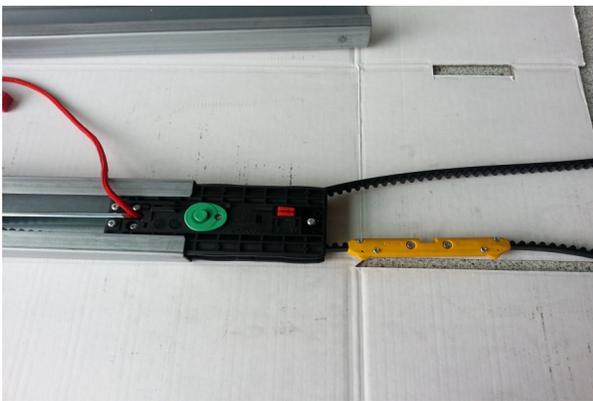
Feed the belt back through the tension assembly. Make sure the round hole in the header sleeve is on the correct side of the rail (same side as the yellow bullet).



Feed the belt back in to the bullet and reassemble the bullet with the 6 x fixing screws..



Feed the belt back in to the trolley and feed the trolley back in to the rail. Make sure the white Limit Switch Actuator is on the same side as the yellow bullet. It is essential that the actuator makes contact with the limit switch on top of the drive unit when the garage door is opened and closed. As the actuator passes the switch you will hear the click sound.



Before you fix the rail on to the drive unit check the connector adapter is still inside the rail sprocket. The rail is now ready to mount on to the drive unit. Remember to reconnect the bullet inside the trolley by pressing the green button and then pulling the trolley to engage.

